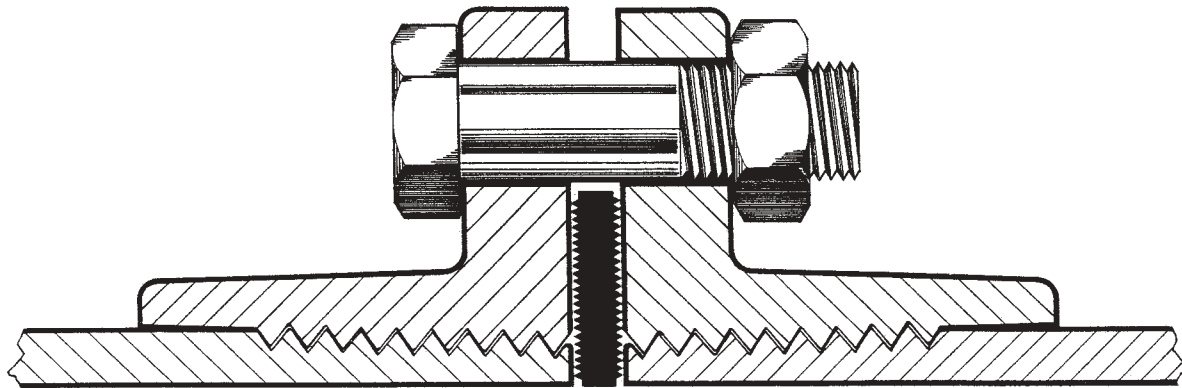


Flanged Pipe Assembly with Seal-Tite Gaskets



Seal-Tite gasket makes contact on the machined pipe surfaces creating a positive seal between the pipe ends on ductile iron fabricated pipe, eliminating possible leakage at the threads.

Assembly Instructions:

All flange faces, bolts, nuts, and gaskets should be free of dirt, grease, or other foreign matter.

The ring gasket will fit just inside the bolt holes. We recommend gluing the gasket to the face of one of the flanges to ensure correct alignment and to ease in the installation.

Bolts should be torqued to this minimum torque requirement shown in the table, in several steps, alternating with opposite bolts 180° apart.

Bolt Torque Requirements

SIZE	Working Pressure	
	250 psi WWP	350 psi WWP
	min. torque	min. torque
3"	100 ft. lbs.	125 ft. lbs.
4"	100 ft. lbs.	125 ft. lbs.
6"	100 ft. lbs.	125 ft. lbs.
8"	100 ft. lbs.	125 ft. lbs.
10"	100 ft. lbs.	150 ft. lbs.
12"	100 ft. lbs.	
14"	125 ft. lbs.	
16"	125 ft. lbs.	
18"	125 ft. lbs.	
20"	150 ft. lbs.	
24"	150 ft. lbs.	

Note: Design subject to change without notice.

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